

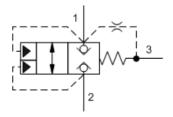


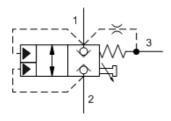
Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1

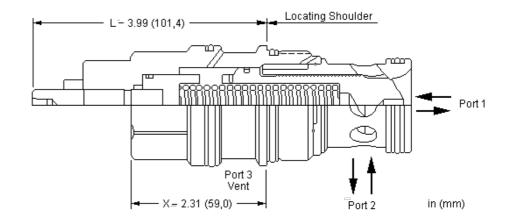
SERIES 4 / CAPACITY: 1100 L/min. / CAVITY: T-19AU



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These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006

CONFIGURATION OPTIONS

Model Code Example: LOKAXDN

CONTROL (X	CRACKING PRESSURE (D)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
L Stroke Adjustment		V Viton	/AP Stainless Steel, Passivated

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