



This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	98 cc/min. @70 bar
Pilot Volume Displacement	3,3 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006

CONFIGURATION OPTIONS

Model Code Example: FKHBXCN

CONTROL	(X)	SPOOL CONFIGURATION	(C)	SEAL MATERIAL	(N)
X Not Adjustable		C Normally Closed		N Buna-N	
L Tuning Adjustment				E EPDM	
				V Viton	