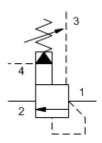


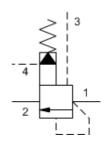


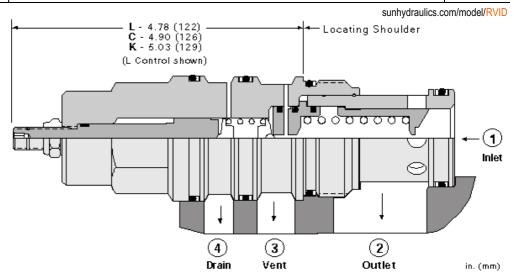
# Ventable, pilot-operated, balanced piston relief valve with drain to port 4

## SERIES 4 / CAPACITY: 480 L/min. / CAVITY: T-24A









Ventable, pilot-operated, balanced piston relief cartridges with external drain are normally closed pressure regulating valves. When the pressure at the inlet (port 1) reaches the valve setting, the valve starts to open to tank (port 2), throttling flow to regulate the pressure. They provide a vent port (port 3) that connects between the main piston and pilot stage to provide for remote control by other pilot or 2-way valves and a drain (port 4) that makes them insensitive to back pressure. These valves are accurate, have low pressure rise vs. flow, they are smooth and quiet, and are moderately fast.

#### **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Factory Pressure Settings Established at	15 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,33 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006

#### **CONFIGURATION OPTIONS**

#### Model Code Example: RVIDLAN

CONTROL (L) ADJUSTMENT RANGE (A) SEAL MATERIAL (N) MATERIAL/COATING

### L Standard Screw Adjustment

- C Tamper Resistant Factory Set
- ${\bf K}$  Handknob

- **A** 100 3000 psi (7 210 bar), 1000 psi (70 bar) Standard Setting
- **B** 50 1500 psi (3,5 105 bar), 1000 psi (70 bar) Standard Setting
- **C** 150 6000 psi (10,5 420 bar), 1000 psi (70 bar) Standard Setting
- **D** 25 800 psi (1,7 55 bar), 400 psi (28 bar) Standard Setting
- **E** 25 400 psi (1,7 28 bar), 200 psi (14 bar) Standard Setting
- **W** 150 4500 psi (10,5 315 bar), 1000 psi (70 bar) Standard Setting

N Buna-N
E EPDM

V Viton

Standard Material/Coating
/AP Stainless Steel, Passivated
/LH Mild Steel, Zinc-Nickel

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