

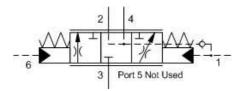


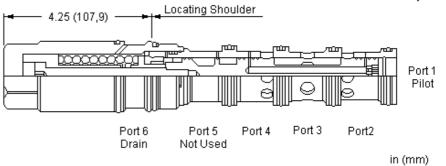
3-way, 3-position, proportional directional valve with center bleed down

SERIES 4 / CAPACITY: 320 L/min. / CAVITY: T-54A



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This valve is a 3-way, 3-position proportional directional valve. Port 3 is closed in the center position and port 2 and port 4 are drained to port 1. Pilot pressure at port 1 creates a metering orifice between ports 3 and 4 that is proportional to the pressure at 1. Piloting 6 opens 3 to 2. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Port 5 is not used.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Minimum Pilot Pressure Required to Shift Valve	5,5 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Pilot Volume Displacement	4,3 cc
Hysteresis	± 2 %
Seal kit - Cartridge	Buna: 990054007
Seal kit - Cartridge	Polyurethane: 990054002
Seal kit - Cartridge	Viton: 990054006

CONFIGURATION OPTIONS

Model Code Example: FTHHXCN

CONTROL	(X) SPOOL CONFIGURATION	(C) SEAL MATERIAL	(N)
X Not Adjustable	C Normally Closed	N Buna-N	
		V Viton	

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