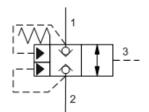
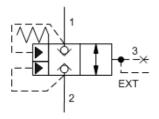
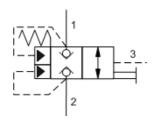


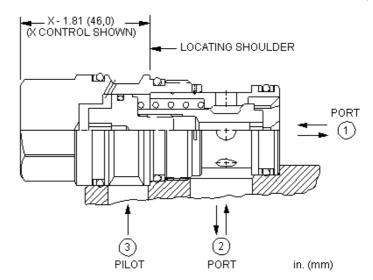


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These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@70 bar
Pilot Volume Displacement	2,5 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006

CONFIGURATION OPTIONS

Model Code Example: LKHCXDN

(D) SEAL MATERIAL (N) MATERIAL/COATING (X) MINIMUM PILOT PRESSURE CONTROL

X Not Adjustable N Buna-N **E** EPDM /AP Stainless Steel, Passivated V Viton

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