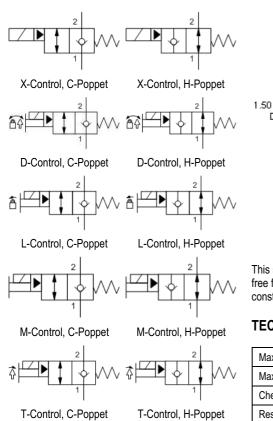


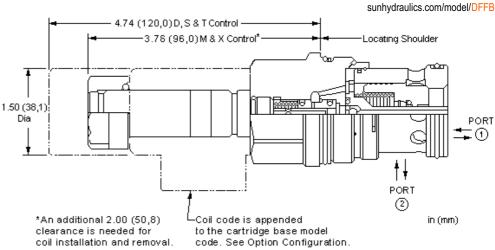


2-way, 2-stage, solenoid-operated directional poppet valve - flow 2-1

SERIES 4 / CAPACITY: 480 L/min. / CAVITY: T-18A







This solenoid controlled, 2-way, 2-position cartridge is a pilot-operated, poppet style directional valve with reverse free flow check. It is available in either a normally open or normally closed configuration. Due to its poppet style construction, it has extremely low leakage.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Check Cracking Pressure	3,5 bar
Response Time - Typical	30 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990018007
Seal kit - Cartridge	EPDM: 990018014
Seal kit - Cartridge	Viton: 990018006

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: DFFBXCN

CONTROL	(X) POPPET CONFIGURATION	(C) SEAL MATERIAL	(N) COIL *	
X No Manual Override	C Normally Closed	N Buna-N	No coil	
D Twist/Lock (Dual) Manual Override	H Normally Open	E EPDM	212 DIN 43650-Form A, 12 VDC	
L Twist/Lock (Detent) Manual Override		V Viton	224 DIN 43650-Form A, 24 VDC	
M Manual Override			912 Deutsch DT04-2P, 12 VDC	
T Twist (Momentary) Manual Override			924 Deutsch DT04-2P, 24 VDC	

^{*} Additional coil options are available

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